### What Manufacturers Can Do

Key Digital Solutions for Regulatory and Clinical Efficiency

### **eQMS**

- Document Control
- CAPA, Change Controls, Deviation Mgmt
- Audits & Inspection Management
- Complaint Handling
- Trainings Management
- Risk Management
- Supplier Quality Management
- Control Plans & Quality Planning
- Product Lifecycle Management

#### RIMS

- Product Registration Tracking
- Submission Management
- Health Authority Interactions
- Regulatory Intelligence
- Regulatory Tracking
- Labelling Management
- Audit Readiness & Reporting

### **CTMS**

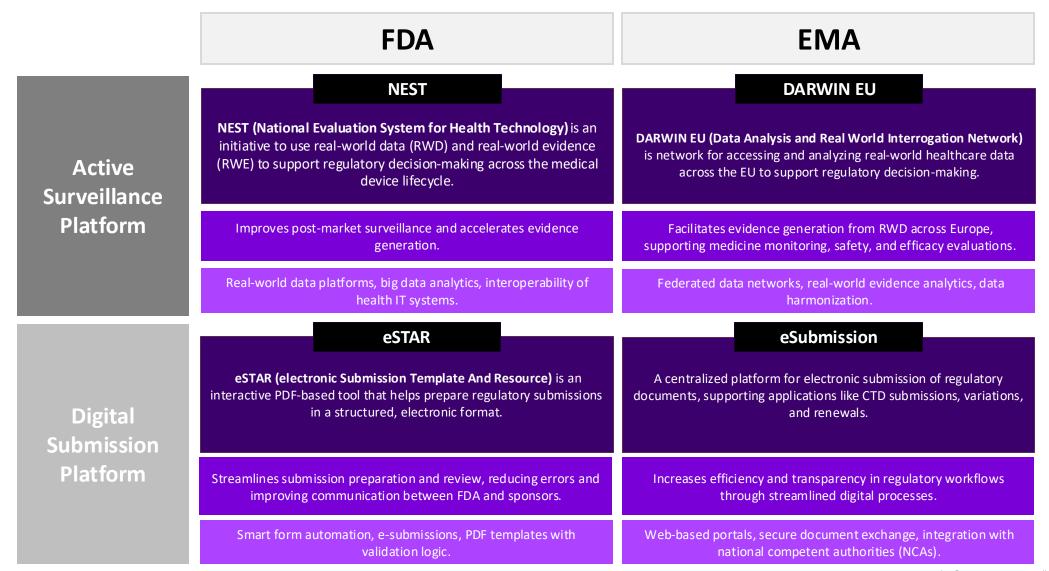
- Study Planning
- Site Management
- Subject Tracking
- Monitoring Oversight
- Regulatory Document Management
- Issue & Risk Management
- Dashboards & Reporting

# **Implementation Cycle Scope Definition** Stakeholder alignment **Regulatory & Compliance Requirements Current state analysis & Business Process Mapping System selection & Vendor Engagement** Master Data Management & Data Governance Feature configuration & customization **Testing & Validation Deployment Planning & Execution Training & Onboarding Hypercare & Post-Go-Live Optimization**



## **Regulatory Authorities Embracing Digital Transformation**

Exploring how FDA and EMA are transforming Clinical and Regulatory Processes through Digital Tools, RWD, and eSubmissions



## Driving transformation through intelligent innovation

Redefining quality, compliance and operational excellence with advanced technologies.

	Key Technologies	Automation Potential	Impact on Operations	Impact on Implementation Cycle
eQMS	Generative AI (GenAI)  Machine Learning (ML)	<ul> <li>SOP / Content Generation</li> <li>Automated workflows (CAPA, NC, Change Control)</li> <li>Automation supported Audits (Checklists, Fulfillment)</li> <li>Real-Time KPI Reporting &amp; Analytics</li> <li>Automated complaint triage and vigilance report generation</li> </ul>	<ul> <li>Significantly reduced manual effort</li> <li>Faster issue resolution</li> <li>Enhanced decision-making through real-time data</li> <li>Enhanced data integrity</li> </ul>	Relevant regulatory implications  Data Quality Assessment  Performance monitoring for (AI) models  Model retraining schedules
RIMS	Natural Language Processing (NLP)  Large Language Model (LLM)	<ul> <li>GenAl supported Tech File authoring</li> <li>Automated Regulatory Submission Tracking Compliance Workflow Automation</li> <li>Document Categorization and Storage</li> <li>RegIntel, Regulatory &amp; Risk Alerts &amp; Notifications</li> </ul>	<ul> <li>Improved document retrieval &amp; access</li> <li>Highly consistent Tech Files</li> <li>Reduced risk of compliance breaches</li> <li>Enhanced regulatory alerts for proactive management</li> </ul>	
CTMS	Robotic Process Automation (RPA) Internet of Things (IoT)	<ul> <li>Automated Study Planning</li> <li>Site &amp; Investigator Selection</li> <li>Automated Monitoring, Reporting, and Enrollment</li> <li>Data pattern recognition</li> <li>Clinial Evaluation Report generation</li> </ul>	<ul> <li>Increased trial efficiency</li> <li>Enhanced patient recruitment &amp; tracking</li> <li>Improved Reporting &amp; Analytics</li> <li>Resource Allocation Optimization</li> </ul>	

## **Future Opportunities with Advanced Technology Solutions**

How Digital Solutions Are Shaping the Future of Quality and Compliance

**Quality Audits** 

**Quality PMS** 

RegIntel

- Creation of checklists based on regulations / standards
- Automated compliance checks of process documentation
- Summary generation of (large) records including verification checks
- Automated medical device monitoring & signal detection
- Automated information completeness and consistency check enabling fully automated risk-based case triaging
- Automated vigilance report generation based on external and internal data sources
- At scale identification of updates of regulatory requirements
- Semi-automated interpretation of risk and impact
- Fully automated process updates (redlining)

